

RAIL ASSEMBLY FOR BLANKING TOOL INSERT

ABSTRACT OF THE DISCLOSURE

5 A rail assembly is provided for supporting a blanking tool insert on an outer frame
for a lower blanking tool of a die cutting machine. The rail assembly includes an
elongated insert receiving structure for receiving a portion of the blanking tool insert. A
plate member is interconnected to the outer frame and a clamping structure is operatively
connected to the plate member. The clamping structure is movable between a clamping
10 position for rigidly retaining a portion of the insert receiving structure against the plate
member and a release position.